

## Technical Data Sheet

# ARO-SEAL® 1130 POLYURETHANE SEALANT

**ARO-SEAL® 1130 IS A ONE COMPONENT,  
HIGH MODULUS, POLYURETHANE SEALANT.**

**ARO-SEAL® 1130 CAN BE USED FOR  
BONDING AND SEALING A WIDE RANGE OF  
SUBSTRATES IN BOTH STRUCTURAL AND  
NON-STRUCTURAL APPLICATIONS.**



Aro-Seal® 1130 is suitable for use in sealing and bonding applications in the construction industries, flooring applications and structural bonding in vibrating constructions

### BENEFITS

- High bond strength on nearly all surfaces
- Excellent chemical resistance
- Stays elastic after curing
- Good colour stability

### AVAILABLE COLOURS

Black      White

### TECHNICAL DATA

Brookfield viscosity:	Paste
Solids content:	100%
Specific gravity:	1.15
Skin formation:	Approx 90 minutes (20°C and 65% RH)
Curing rate:	3mm per 24 hours (23°C and 65% RH)
Hardness:	40 +/- 5 Shore A
Temperature resistance:	-30°C to +80°C
Elongation at break (ISO 8339):	>600%
Modulus at 100% (ISO 8339):	0.4 mPA

### AVAILABLE SIZES

Cartridge	310ml
Sachet	600ml

## PREPARATION AND APPLICATION

Ensure that the surfaces to be bonded are smooth, clean and free from dust or other deposits. Recommended application temperature is within the range of 5°C to 30°C

Insert the cartridge or sachet into a suitable applicator, e.g. a skeleton gun, or pneumatic applicator. Slit the cap, or the end of the sachet, and screw on the nozzle. If required, slit the nozzle to increase the size of the orifice. Dispense the bead of adhesive on one side of the substrates to be bonded. Bring substrates together and apply pressure to ensure full contact.

For porous surfaces a suitable primer may be used to improve the cure, where preliminary adhesion tests indicate that it would be advisable. Likewise, where necessary, Aro-Seal® Surface Activator may be used on non-porous surfaces.

## HANDLING AND STORAGE

Aro-Seal® 1130 should be stored in the original cartridges in a cool, dry place, at a temperature range of between 5°C and 25°C. In these conditions it has a storage life of at least 12 months in cartridges.

**DISCLAIMER:** Due to the variation in materials likely to be handled by prospective users of this product, together with differences in production techniques and ultimate performance required, it is important that this product is thoroughly evaluated under production and end use conditions before being commercially adopted. Such an evaluation should incorporate an ageing test and this test should be repeated if the substrates on which the this product is used are changed in any way or are purchased from a different source. During the evaluation and testing of the product, it is the purchasers/end user's responsibility to carry out appropriate actions for the protection of the environment, the health and safety of its employees and purchasers of its products. No employee of Ureka Global Ltd has any authority to waive or change the forgoing provisions. The above recommendations are made in good faith for the guidance of users and are without liability. Any queries should be made in writing to the head office of Ureka Global Ltd.

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